

PID Controller settings for Newtronic's controllers

With PID link in:

Screen will show:

_typ cust

Press square button

_InP for type T use 6

rH Max range 150

rL Min range -200

CH1 = H.LF (fast heat cycle)

CH2 off

Sb.0

Sd yes

PU Stan

AP 1.0

Id 1

Lock open, or ce for 485 control

SPH 140

SPL -196

PbHt 2.0

Int 2.5

Dt 0.00

Ar 1.0

LtHt 100

bAU P_96

AL1 OFF